June-04-12 1:24:46 PM

Item ID: D350-616-013 Accept *N90004010 Setup Start **Revision ID:** Item Name: Deck Plate and Tie Down **Start Date:** 04/06/2012 Start Qty: 2.00 **Cust Item ID: Required Date:** 18/06/2012 Req'd Qty: 2.00 **Customer:** Reference: Run Date: 12/06/04 Tooling: Approvals: Date: Stop Date: SPC (Y/N): Date: Sequence ID/ **Operation** Set Up/ Tool ID Tool# Plan Reject Reject Accept Insp. **Work Center ID** Description **Run Hours** Code Qty Qty Number Stamp **Draw Nbr Revision Nbr** E D350-616 100 0.00 MCJ 12/07/24 *100* DC Memo Document Control Photocopy bluefile and create labels per PPP D350-616-0133 CHG002 110 Pick Kit 0.00 *110* Packaging 0.00 Memo Packaging 120 QC4-100% Inspect kits for completeness 0.00 *120* QC 0.00 Memo Quality Control

Dart	Aer	ospa	ace	Ltd
------	-----	------	-----	-----

- 411.7101	Johage								₹
W/O:			W	ORK ORDER CHANGE	S				
DATE	STEP	PRO	CEDURE CHA	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	egory:	NCR: Yes	No DQ	A :	Date: _	
	R	esolution:	Disposition	on:	QA: N/C Clo	osed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORMAN	ICE (NCR)			
DATE	STEP	Description of NC	Installat	Corrective Action Section	B Sign &	_ Verific		Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	Date	Secti	on C	Chief Eng	QC Inspector
					į				
-									
									-
	1							1	

NOTE: Date & initial all entries

Work	Orde	r ID	85136
VIUIN	Oluc		00100

Memo

85136

Page 2

June-04-12 1:24:46 PM

Quality Control

Item ID: Revision ID:	D350-616-0			Accept	*N900040	100*	Setup	Start Stop	וכימו
Item Name: Start Date: Required Date: Reference:	Deck Plate and 04/06/2012 18/06/2012	Start Qty: 2.00	*2* *2*		Cust Item ID: Customer:			зтор	*NS2*
Approvals:	Process Pla	nn:	Date:	Tooling: SPC (Y/N):	Date:	·	Run	Start Stop	"NR"
Sequence ID/ Work Center II 130 *130* Packaging	D	Operation Description Memo		Set Up/ Run Hours 0.00	Tool ID Tool#	Plan Acc Code Qty			Reject Insp. Number Stamp
Packaging		Identify and Location:PPP Rev:	pack for shipping as per	PPP D350-616-013 0.00	·				
140		Memo	•	0.00				ML	512/08/0

N 120801

Dart	Aeros	pace	Ltd
------	--------------	------	-----

										•
W/O:			W	ORK ORDER CHAN	GES					*
DATE	STÉP	PRO	OCEDURE CHA	NGE		Зу	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									7 100 mg.	
<u> </u>										
Part No	·	PAR #:	Fault Cate	egory:	NCR:	Yes N	lo DQA			
		esolution:								
NCR:		1	WORK ORD	ER NON-CONFORM	MANCE (NCR)		• • •		
	0750	Description of NC		Corrective Action Se	ection B		Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	1	Sign & Date	Section		Chief Eng	QC Inspector
İ										
		·								
								!		

NOTE: Date & initial all entries

³ Picklist Print

June-04-12 1:25:03 PM

Work Order ID: 85136

85136

Parent Item:

D350-616-013

D350-616-013

Parent Item Name:

Deck Plate and Tie Down

Start Date: 04/06/2012

Required Date: 18/06/2012

Start Qty: 2.00

Required Qty: 2.00

Comments:

D3179-041

IPP A 07.05.22 coss issue EC

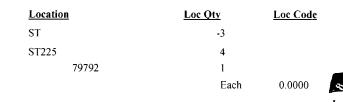
IPP Rev:B 08-12-10 rev.E as per dwg DD verified by:ec

Manufactured

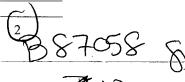
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status	-
D2360	· A	Manufactured	No		···		Each	3.0000		2				\cap
ୁ *D2§60 [±]									**			B85	5970.	S

Litter Tie Down Assembly

		Location	<u>1</u>	Loc Qty	Loc Code
		st200		3	
			71702	3	
Manufactured	No			Each	1.0000







	Dart	Aer	OSI	pace	Ltd
--	------	-----	-----	------	-----

W/O:			W	ORK ORDER CHANG	GES					•
DATE	STEP	PR	OCEDURE CH	ANGE		Зу	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									v rodg.	
							:		!	
		÷								
Part No:		PAR #:	Fault Ca	degory:	NCR:	Yes N	o DQA	٨:	_ Date: _	<u></u>
	R	esolution:	Disposit	ion:	QA: N	VC Clos	sed:		Date: _	
NCR:			WORK OR	DER NON-CONFORM	IANCE (NCR)				
DATE	STEP	Description of NC	Initial	Corrective Action Se Action Description	ction B	Sign &	Verific		Approval	Approval
		Section A	Chief Eng	Chief Eng	'	Date	Section	on C	Chief Eng	QC Inspector
-										
- -		i.					ļ			
	,									
		_					-			
-										
				,				-		

NOTE: Date & initial all entries

REFERENCE ONLY

A-11/	1.		D. 4 N 1	Dana da Maria
QTY - (Qty	Qty 015	Part Number	Description
X	- C ()	013	D350-616-011	Full Litter Kit
			_D350-616-013	Deck Plate and Tie Down Kit
1	_X	MERCER NA PROPRIE	****	
	4341	建建入型型	《D350 - 616-015 测 图	PDECK Plate Kit
			D0044	DECK DI ATE (AET)
	ļ	1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	A1 100		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	L!TTER ASSEMBLY
1			D2493	PATIENT STOP
	(mag) 2 (m)	ACCUSED TO	D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
	†	6	MS20426AD5-8	RIVET
	1	15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
	†	6	MS21042L3	NUT (or MS21042-3)
	†	6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or M \$24693-48)
	 	4	MS35207-264	SCREW
		10	NAS1149D0363J	
	 	- 10		
	1			



CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-0-01

BY: D. SHEPHERD (DE # 02)

DATE: 08.11.07 CERT. NO.: SH96-10 ISSUE NO.: 2

DESIGN	BW	DART AERO	SPACE	LTD	
REV.	D	ESCRIPTION	BY	DATE	
Α	NEW ISSUE		BW	95.02.20	
В	ADD VIEW OF D2493	ADD VIEW OF D2493 TO SHEET 9 BW 96.0			
С	ADD DSI 9112/9117/9	130/9236/9310	MB	06.01.10	
D	ADD D3494-1 STUB C	OVER	МВ	06.01.19	
E	MAKE DSI 9310 STAN REPLACES D2350	RF	08.11.07		

REV.	DESCRIPTION			DATE	
DESIGN	BW	DART AEROSPACE LTD			
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA			
CHECKED	DS	DRAWING NO.		REV. E	
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12		
APPROVED	DS	TITLE		SCALE	
DE APPR.	di	AS350/355 LITTER KIT INS	TALLA	FION NTS	
DATE 08.11.07		COPYRIGHT @ 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND COMPIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMANICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			